



window system

## Superial SU

- three-chamber window system with thermal insulation used to construct windows with a concealed sash that is invisible from the outside
- the system featuring a specially designed frame shape covering the entire height of the sash profile
- wide range of glazing for use of all types of single and double unit, acoustic or anti-burglary glass panes
- profile drainage available in two options: traditional and concealed
- possible profile bending (detailed specification of profiles and details of technical parameters of profile bending available in the authorised zone at [www.aliplastpoland.com](http://www.aliplastpoland.com))
- available low threshold option for single and double rectangular balcony doors (structures with the use of dedicated profiles); additionally increase in tightness parameters of the structure with the use of the ACRS461 gasket
- the SP SU system is available in an option with increased thermal insulation performance: available SP SU option and with insulation around the perimeter at the place where the glass adheres to the profile
- wide range of colours – RAL palette (Qualicoat 1518), textured colours, Aliplast Wood Colour Effect – wood-like colours, Aliplast Loft View – colours imitating stone surfaces (Qualideco PL-0001), anodised colour (Qualanod 1808), bi-colour

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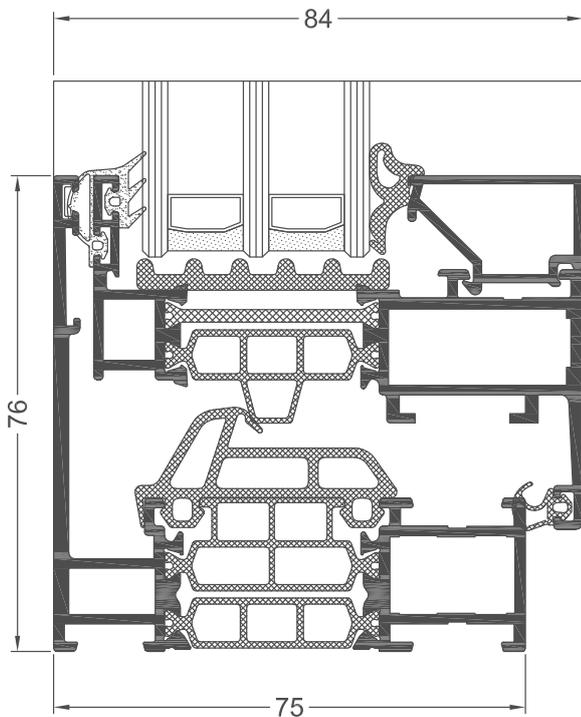
### technical specification

system	material	depth of frame	depth of sash	glazing range	type of windows	acoustics
SP SU	aluminium / polyamide	75 mm	78 mm	14 to 51 mm	hidden sash	47 (-1,-5) dB
SP SU i	aluminium / polyamide	75 mm	78 mm	14 to 51 mm	hidden sash	47 (-1,-5) dB

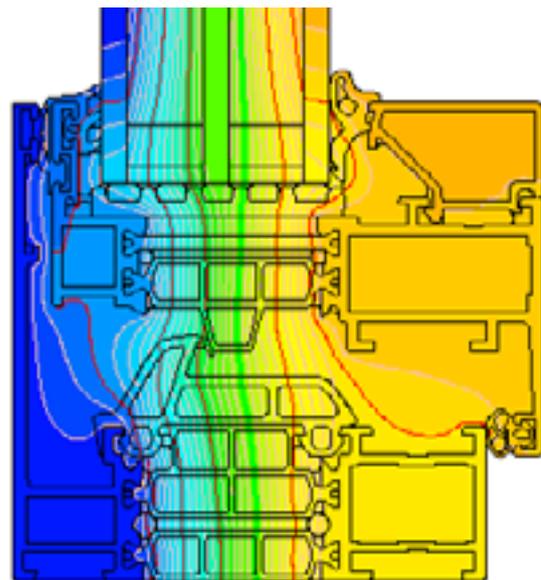
### performance

system	thermal insulation Uf*	air permeability	windload resistance	watertightness
SP SU	Uf from 1.48 W/m <sup>2</sup> K	Class 4; EN 12207	Class C4/B4; EN 12210	Class E1200; EN 12208
SP SU i	Uf from 1.12 W/m <sup>2</sup> K	Class 4; EN 12207	Class C4/B4; EN 12210	Class E1200; EN 12208

\* Thermal insulation is dependent on a combination of profiles and thickness of the filling



cross-section of the SP SU i window (SP921 + SP916PL)



example isotherm arrangement for the assembly of the frame and window sash of the SP SU i window system (SP921 + SP916PL)